



### HSS, Precision Ground Chuckling Reamers (.6850-.9350)

Size	Uncoated Part #
.6850	<a href="#">RR63188</a>
.6855	<a href="#">RR63189</a>
.6860	<a href="#">RR63190</a>
.6870	<a href="#">RR63191</a>
.6880	<a href="#">RR63192</a>
.6895	<a href="#">RR63193</a>
.6900	<a href="#">RR63194</a>
.6905	<a href="#">RR63195</a>
.7470	<a href="#">RR63196</a>
.7475	<a href="#">RR63197</a>
.7485	<a href="#">RR63198</a>
.7495	<a href="#">RR63199</a>
.7505	<a href="#">RR63200</a>
.7515	<a href="#">RR63201</a>
.7520	<a href="#">RR63202</a>
.7525	<a href="#">RR63203</a>
.7530	<a href="#">RR63204</a>
.7540	<a href="#">RR63205</a>
.7550	<a href="#">RR63206</a>
.8095	<a href="#">RR63207</a>
.8100	<a href="#">RR63208</a>
.8105	<a href="#">RR63209</a>
.8110	<a href="#">RR63210</a>
.8120	<a href="#">RR63211</a>
.8130	<a href="#">RR63212</a>
.8140	<a href="#">RR63213</a>
.8145	<a href="#">RR63214</a>
.8150	<a href="#">RR63215</a>
.8155	<a href="#">RR63216</a>
.8720	<a href="#">RR63217</a>
.8725	<a href="#">RR63218</a>
.8730	<a href="#">RR63219</a>
.8735	<a href="#">RR63220</a>
.8745	<a href="#">RR63221</a>
.8755	<a href="#">RR63222</a>
.8765	<a href="#">RR63223</a>
.8770	<a href="#">RR63224</a>
.8775	<a href="#">RR63225</a>
.8780	<a href="#">RR63226</a>
.9340	<a href="#">RR63227</a>
.9345	<a href="#">RR63228</a>
.9350	<a href="#">RR63229</a>

### HSS, Precision Ground Chuckling Reamers (.9355-1.0030)

Size	Uncoated Part #
.9355	<a href="#">RR63230</a>
.9360	<a href="#">RR63231</a>
.9370	<a href="#">RR63232</a>
.9380	<a href="#">RR63233</a>
.9390	<a href="#">RR63234</a>
.9395	<a href="#">RR63235</a>
.9400	<a href="#">RR63236</a>
.9405	<a href="#">RR63237</a>
.9970	<a href="#">RR63238</a>
.9975	<a href="#">RR63239</a>
.9980	<a href="#">RR63240</a>
.9985	<a href="#">RR63241</a>
.9995	<a href="#">RR63242</a>
1.0005	<a href="#">RR63243</a>
1.0015	<a href="#">RR63244</a>
1.0020	<a href="#">RR63245</a>
1.0025	<a href="#">RR63246</a>
1.0030	<a href="#">RR63247</a>



Speeds, feeds & tech info pages 497-498.

Through 1/2" $\phi$	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -.0000	+0.003, -.0000	+0.001, +0.004	+0.002, +0.006